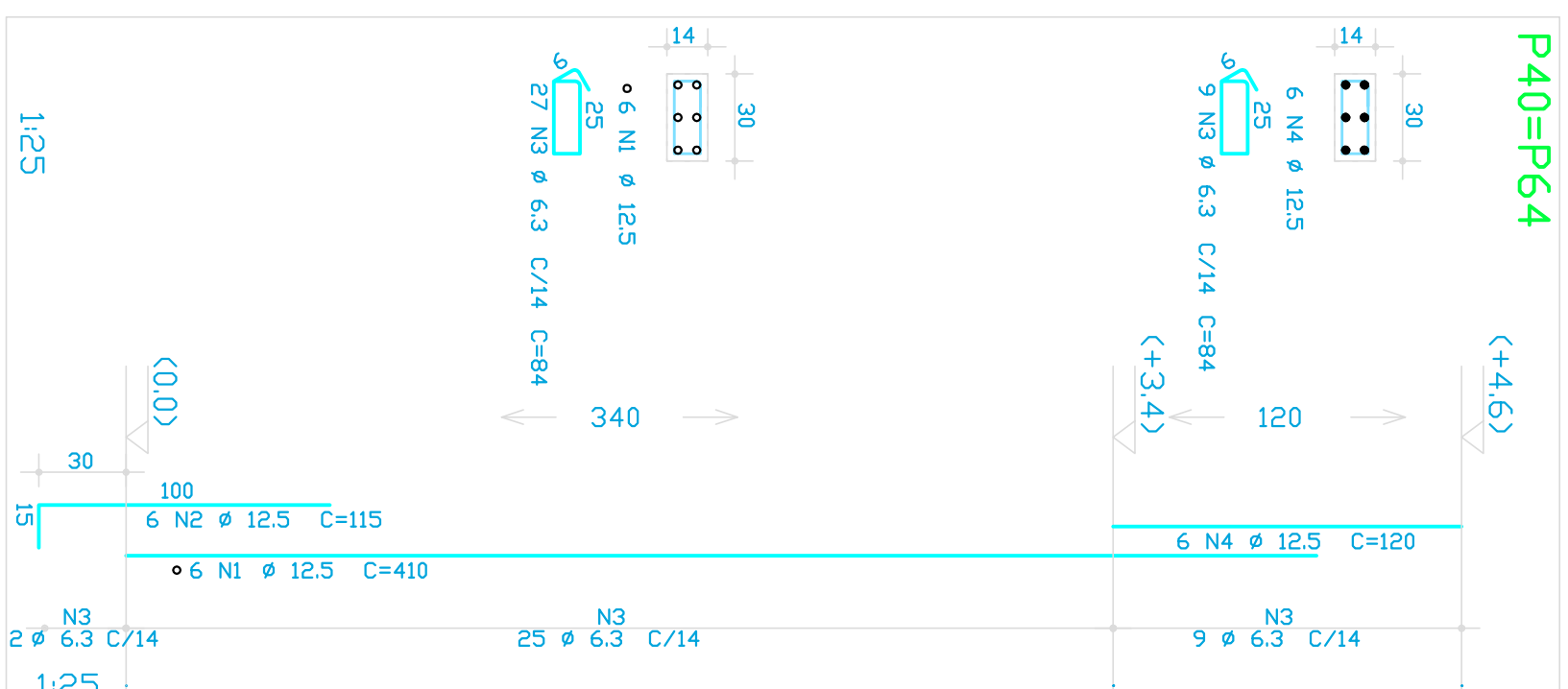
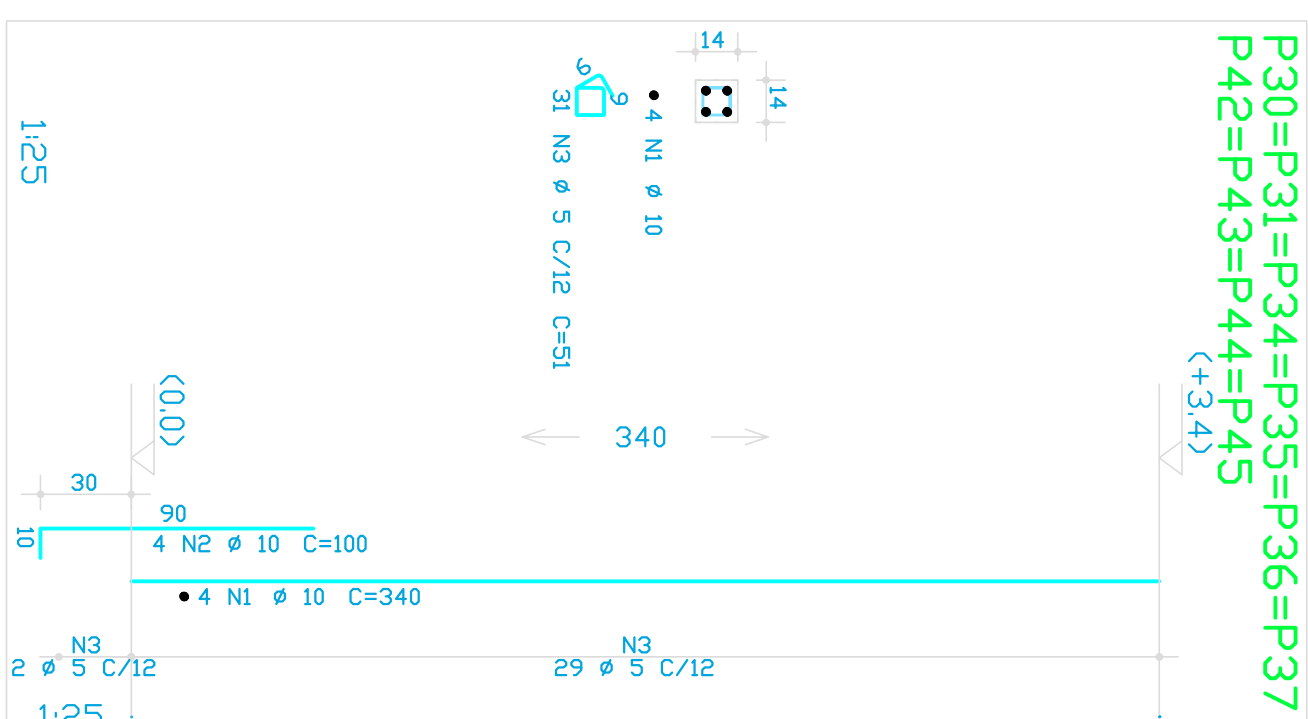
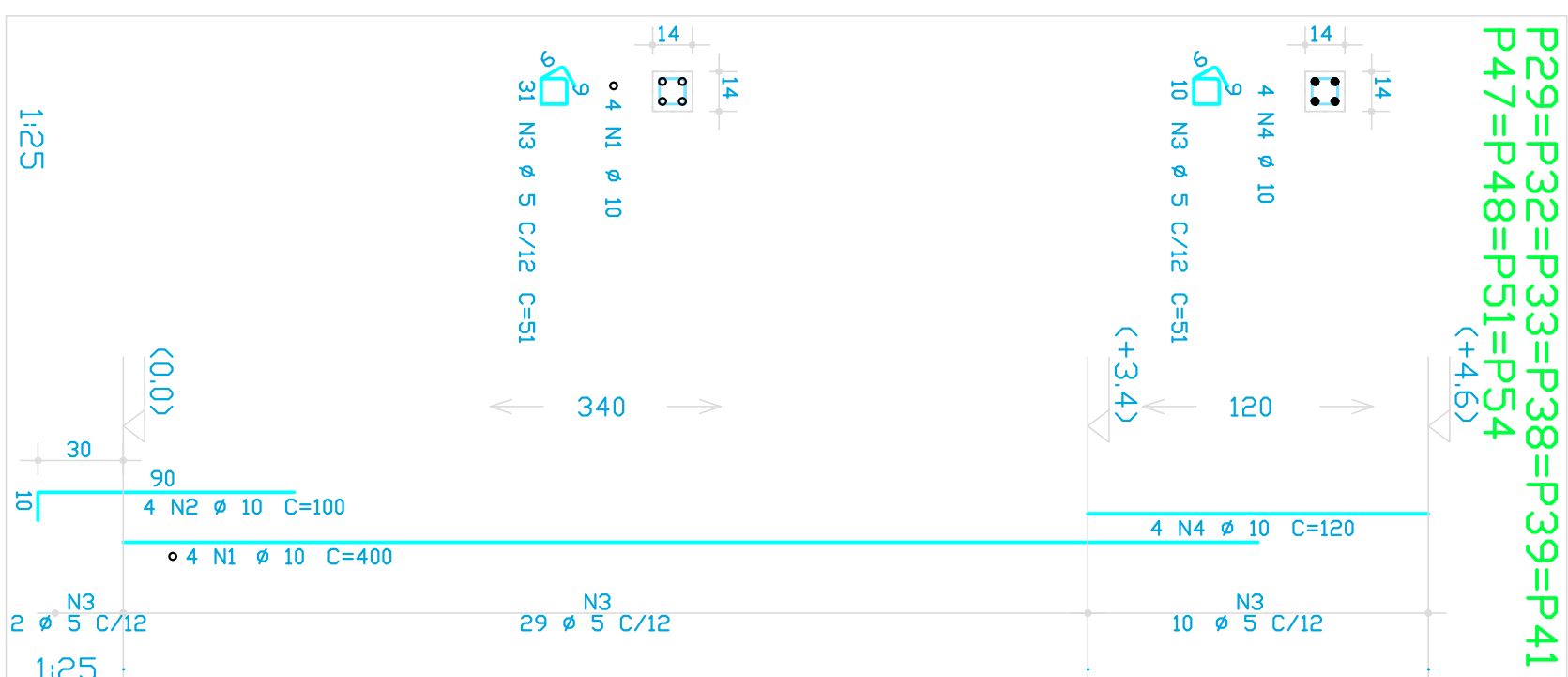
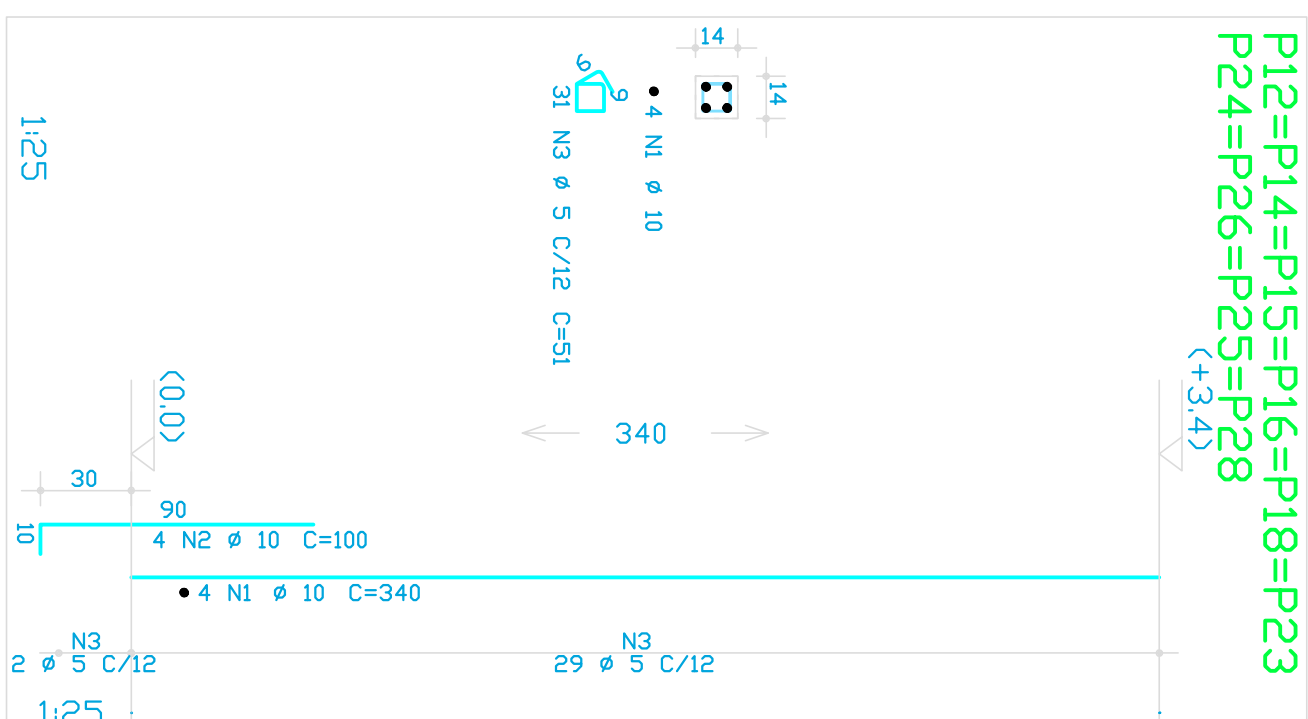
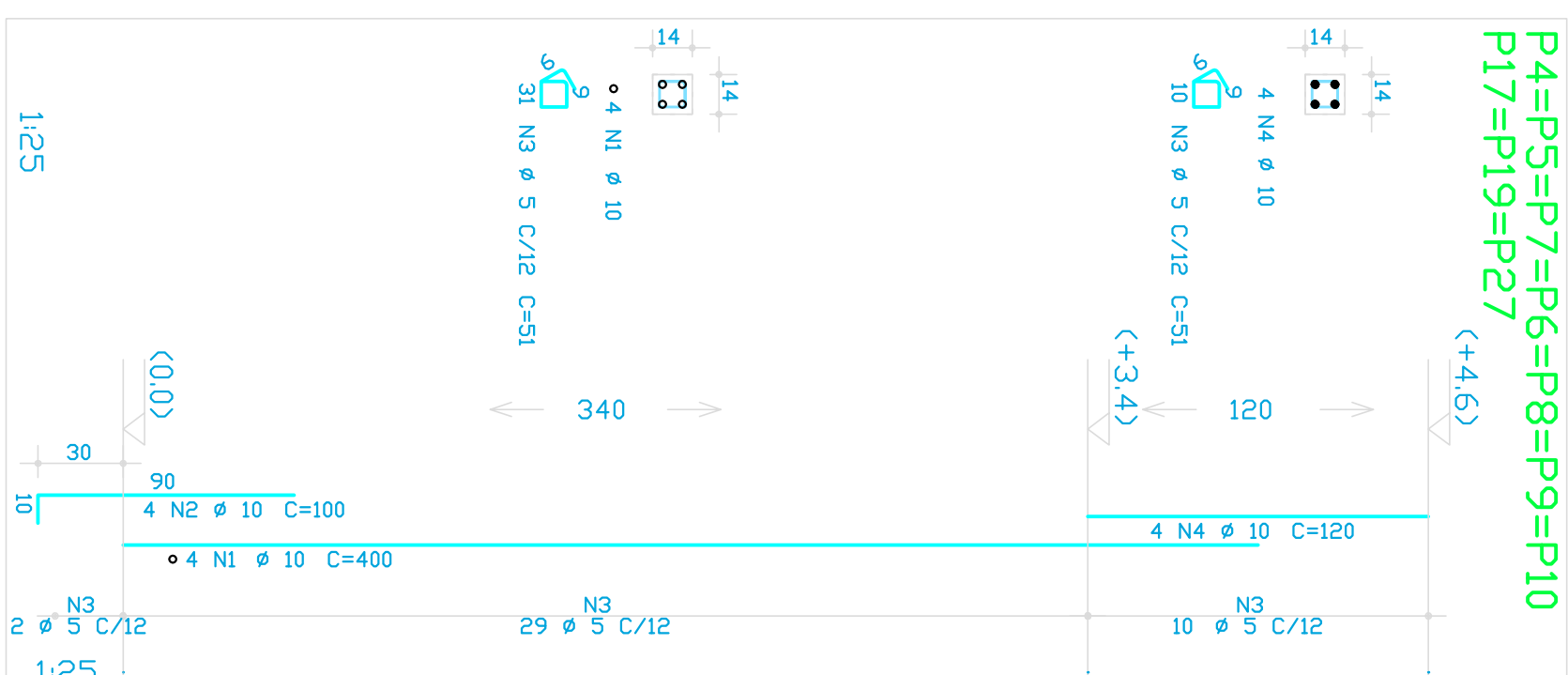
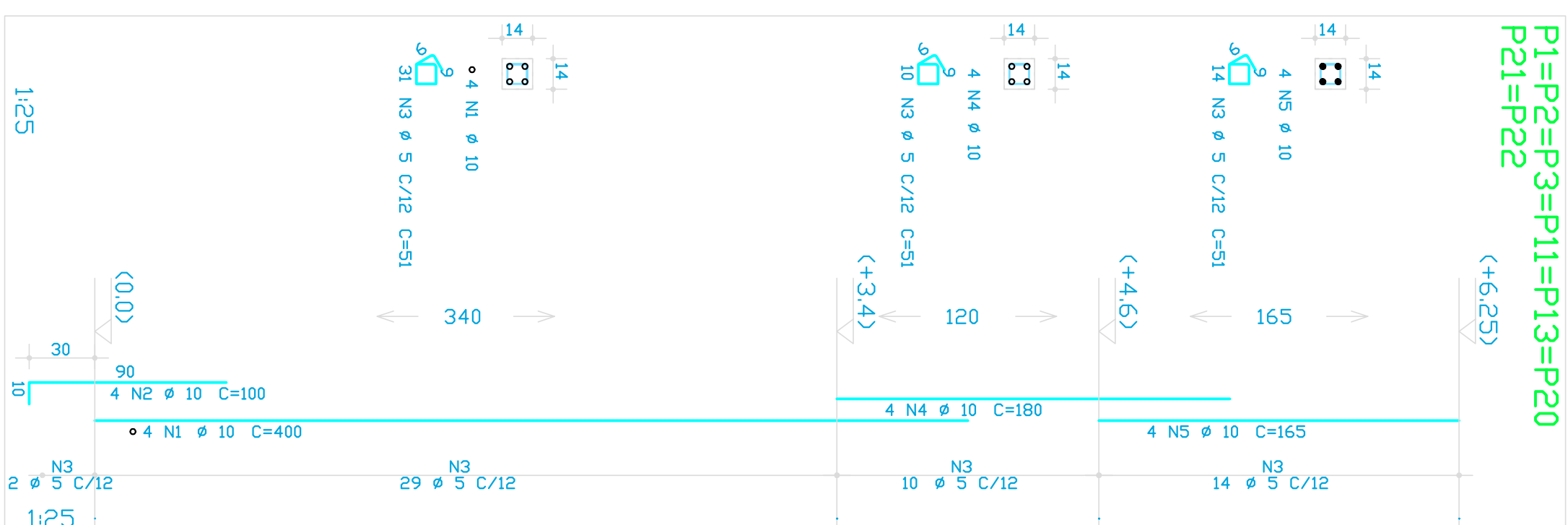




	ACQ	POS	BIT	QUANT	UNIT	COMPONENT	TOTAL
				mm	cm	cm	
P1=P2=P3=11:P13=P20=P21=P22				(X8)			
	50A	1	10	32	400	12600	
	50A	2	10	42	100	2200	
	50A	3	10	32	100	5760	
	50A	4	10	32	165	5280	
	50A	5	10	32	165	5280	
P4=P5=P7=P6=P8=P9=P10=P17=P19=P27				(X10)			
	50A	1	10	40	400	16000	
	50A	2	10	40	400	16000	
	50A	3	5	40	50	1200	
	50A	4	10	40	120	4800	
P12=P14=P15=P16=P18=P23=P24=P26=P25=P28				(X10)			
	50A	1	10	40	340	13600	
	50A	2	10	40	400	16000	
	50A	3	10	40	400	16000	
	50A	4	10	40	400	16000	
P29=P32=P2=P3=P8=P39=P41=P47=P48=P51=P54				(X10)			
	50A	1	10	40	400	16000	
	50A	2	10	40	100	4000	
	50A	3	10	40	100	4000	
	50A	4	10	40	120	4800	
	50A	5	10	40	120	4800	
P30=P31=P34=P25=P6=P37=P42=P43=P44=P45				(X10)			
	50A	1	10	40	340	13600	
	50A	2	10	40	400	16000	
	50A	3	5	30	50	1500	
P40=P64				(X2)			
	50A	1	12.5	12	410	4920	
	50A	2	12.5	12	115	1380	
	50A	3	12.5	72	84	6048	
	50A	4	12.5	12	120	1440	
P46=P49=P50=P52=P53=P56=P57=60=P61=P62				(X10)			
	50A	1	10	40	100	4000	
	50A	2	10	40	100	4000	
	50A	3	5	30	50	1580	
P55=P58=P59=P65=P66=P67=67=P75=P77=P78				(X10)			
	50A	1	10	40	400	16000	
	50A	2	10	40	400	16000	
	50A	3	5	40	50	2090	
	50A	4	10	40	120	4800	
P63=P66=P67=P70=P71=P72=P73=P76=P78				(X10)			
	50A	1	10	40	340	13600	
	50A	2	10	40	400	16000	
	50A	3	5	30	50	1580	
P81=P85=P87=P91=P92				(X5)			
	50A	1	10	20	400	8000	
	50A	2	10	20	100	2000	
	50A	3	10	20	100	2000	
	50A	4	10	20	125	2500	
	50A	5	10	20	125	2500	
P82=P83=P84=P86=P89=P93=P94=P95				(X9)			
	50A	1	10	36	340	12240	
	50A	2	10	36	300	3600	
	50A	3	5	279	50	14229	
P88							
	50A	1	10	4	450	18540	
	50A	2	10	4	51	2091	
P96=P98=P102=P107=P108				(X5)			
	50A	1	10	20	400	8000	
	50A	2	10	20	100	2000	
	50A	3	10	20	100	2000	
	50A	4	10	20	125	2500	
	50A	5	10	20	125	2500	

RESUMO DE AÇO			
AÇO	BIT	COMPR	PESO
	mm ⁵	m	kgf
60B	6,3	1873	299
50A	10	2169	1338
50A	12,5	77	75
Peso Total		60B =	289 kgf
Peso Total		50A =	1427 kgf

